

## Pilot WF

### Product description

This is a one component water borne acrylic emulsion coating. It is a versatile, fast drying product for exterior and interior use. It has a semi gloss finish with good colour and gloss retention. Dries down to 10 °C. Ideal for new construction or maintenance where fast dry to handle and over coating times are required. To be used as topcoat in atmospheric environments. It is part of a complete water borne system with a recommended Jotun water borne primer. This product is part of a complete system which is certified not to spread surface flames.

### Typical use

#### Protective:

Suitable as topcoat in systems for a wide range of industrial structures, structural steel, piping and concrete to be exposed to corrosivity categories up to C5 (ISO 12944-2). Recommended for refineries, power plants, bridges, buildings and mining equipment. Recommended for accommodation and working spaces.

#### Marine:

Suitable as topcoat in systems for a wide range of marine structures in corrosivity categories up to C5 (ISO 12944-2). Recommended for accommodation and engine rooms.

### Approvals and certificates

Meets VOC content requirements for BREEAM International and BREEAM Nor

Contributes to satisfying the following credit(s):

- Indoor Environmental Quality (IEQ) under LEED® 2009
- Environmental Quality (EQ) and Materials and Resources (MR) under LEED® v4

When used as part of an approved scheme, this material has the following certification:

- Low Flame Spread in accordance with EU Directive for Marine Equipment. Approved in accordance with parts 5 and 2 of Annex 1 of IMO 2010 FTP Code, or Parts 5 and 2 of Annex 1 of IMO FTPC when in compliance with IMO 2010 FTP Code Ch. 8

Consult your Jotun representative for details.

Additional certificates and approvals may be available on request.

### Colours

This product is tintable in a wide range of colours in Jotun's Multicolor Decorative (MCD) system.

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	39 ± 2 %
Gloss level (GU 60 °)	ISO 2813	semi gloss (35-70)
Flash point	ISO 3679 Method 1	101 °C
Density	calculated	1,2 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested)	88 g/l
VOC-EU	IED (2010/75/EU) (calculated)	57 g/l
VOC-China	GB/T 23986-2009 (ISO 11890-2) (tested)	42 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

VOC in g/l (ISO 11890-2): 55

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	40 - 80	µm
Wet film thickness	105 - 205	µm
Theoretical spreading rate	9,8 - 4,9	m <sup>2</sup> /l

## Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)

## Application

### Application methods

The product can be applied by

Spray:	Use airless spray.
Brush:	Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
Roller:	Use a suitable roller. However when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

### Product mixing

Single pack

### Thinner/Cleaning solvent

Thinner: Water

### Guiding data for airless spray

Nozzle tip (inch/1000): 13-19  
Pressure at nozzle (minimum): 150 bar/2100 psi

## Drying and Curing time

Substrate temperature	10 °C	23 °C	40 °C
Surface (touch) dry	30 min	25 min	15 min
Walk-on-dry	2 h	1 h	1 h
Dry to over coat, minimum	3 h	1.5 h	1 h

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

The recommended Relative Humidity range is 30-75 %.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The shortest time allowed before the next coat can be applied.

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	70 °C	80 °C

The dry coating film will be gradually softer as temperature increases. Correct procedures for handling and stacking must be established, depending on environmental conditions. Protective properties will not be influenced.

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: acrylic, epoxy

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## Additional information

Procedure for preparation and cleaning of application equipment

To avoid solvent contamination of the water borne paint the spraying equipment has to be conditioned before use. All equipment containing solvents in the pump, hoses and gun have to be thoroughly cleaned according to the following instructions.

If the application equipment is made in stainless steel, designed for and only used for application of water borne coatings this preparation and cleaning procedure is not needed.

Before spraying:

Circulate Jotun Thinner No. 17 through the equipment and hoses. Then Jotun Thinner No. 4 before fresh clean water.

After spraying:

Clean the equipment and hoses with water and alkaline detergent, then circulate Jotun Thinner No. 4 and finally Jotun Thinner No. 17.

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## Packaging (typical)

	<b>Volume (litres)</b>	<b>Size of containers (litres)</b>
Pilot WF	5 / 20	5 / 20

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

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## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Protect from freezing at all times during storage and transport.

## Shelf life at 23 °C

Pilot WF 24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

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## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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